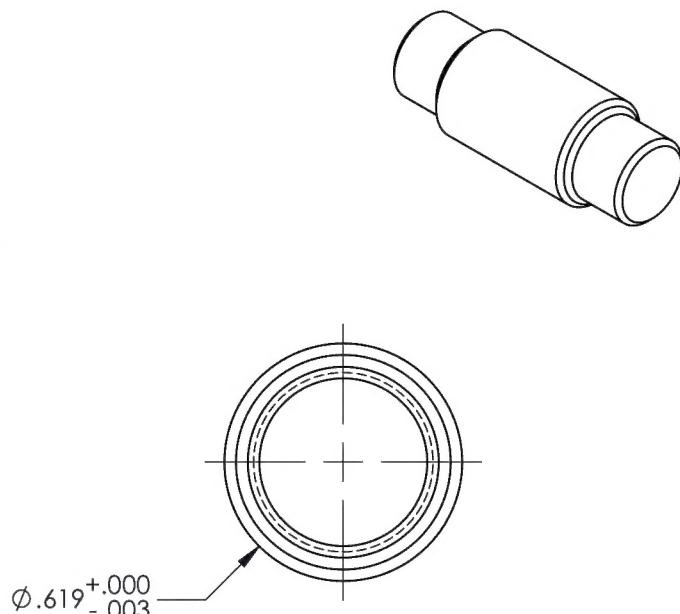
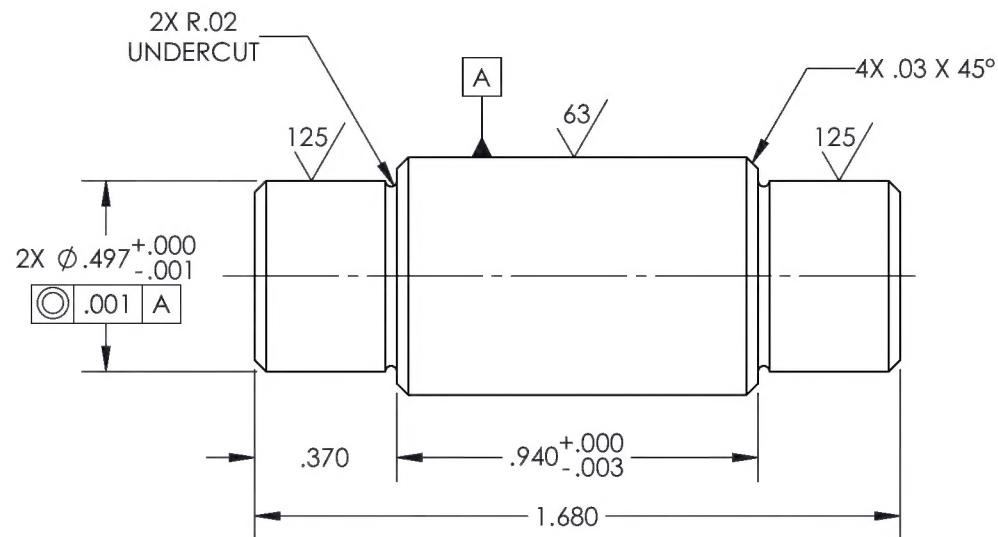


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3		AS DRAWN BY CANAM.	9/13/2012	RJC	
3A	14-0127	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED BAG & LABEL NOTE. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	8/14/2014	DPD	RW



#### NOTES:

1. NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.
2. BAG & LABEL WITH BATCH NUMBER.



TITLE		KEEPER SHAFT
DWG NO.	C45-13-3	
MAT'L	4140/4142	DRAWN BY: CANAM
		APPROVED <i>D. Weil</i>
		HEAT TREAT RC 34-36
		FINISH SEE NOTE 1
		SPEC
		USED ON MODEL
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1		
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
ASSY QTY	ASSY QTY	REV 3A
B/O	Part #	
UNIT QTY	Description	Material
		B/O INFORMATION OR SPECIFICATIONS
	C45-13-3	4140/4142
	1	Ø5/8 X 1-7/8
SCALE	2:1	DATE 5/14/1997
		SHEET 1 OF 1

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	SCALE	2:1	DATE	5/14/1997	SHEET 1 OF 1
			C45-13-3	1	KEEPER SHAFT	4140/4142	Ø5/8 X 1-7/8					